**MICRO-POWER**

**ELECTRONIC IGNITION FOR NORTON COMMANDO / ATLAS**

(KIT00284).

Comprising:

a) Transistor box 232 (rectangular Blue box with 5 wires)  

f) Terminals: 4 Male bullets  

b) Stator plate (round printed circuit with two coils and wires)  
g) HT Coil, dual output (COIL00008)  
c) Magnetic rotor (round plated steel unit with two magnets fitted)  
h) 2 x M5X25 Bolts,washers,nuts  
d) Plastic straps (1x large 1x small)  
j) HT Lead 1mtr,2 x Rubber boots & Terminals  
e) 1.25” x 0.25” BSF bolt & 1.25” x 0.25” UNF bolt  
k) 2 x Plug caps LB05F

Fitting instructions

1) Remove seat.  
2) Remove tank, disconnect fuel lines  
3) Remove contact breaker cover.  
4) Remove complete contact breaker assembly including the auto-advance unit.  
   Disconnect the two wires coloured black-white and black-yellow.  
5) Set engine at 31 B.T.D.C. on the alternator mark (ensure correct mark is used - there are two marks on the  
   alternator on 1972/3 models, use the mark indicating T.D.C. with the pistons in top position).  
6) Fit magnetic rotor unit using one of the bolts (supplied), with the magnets in line with the "NORTON" name  
   on the timing case. See Fig.1.  
7) Fit stator plate (with the connecting wires at the bottom) using the standard studs.  
8) The magnet on one side of the rotor should now be in the centre of the top timing hole in the stator plate; this  
   should also set it half way along its adjustment slots. If not, move the rotor until this is achieved without turning  
   the engine from 31deg. B.T.D.C. See Fig.2. (THE ATLAS ENGINE HAS THE POINTS HOUSING BEHIND THE CYLINDER  
   HEAD, ITS SHAFT IS ROTATING IN THE REVERSE DIRECTION,SET TIMING ON THE CLOCKWISE TIMING HOLE.)  
9) Fit two male bullet connectors (supplied) to the two wires in the timing cover and plug them into the corresponding  
   coloured female connectors on the stator plate wires. These connectors should be wedged in tight against  
   the timing case or strapped to one of the stator coils as they can fracture with vibration. Check the two core cable  
   from timing cover to the front frame tube has a minimum 50mm(2inch) of free play.  
10) The two wires in the timing cover can be traced up the frame tube to a pair of bullet type connectors.  
    Remove these connectors.  
11) Remove and disconnect the ignition coils. Fit the new coil in the place of one.Refit H.T  
    cables and plug caps.  
12) Remove the white-blue wire from the ballast resistor (no longer required) between the two ignition coil  
    mountings. The colour of this ignition power feed wire may be different on some machines,if so check using  
    a test lamp or meter to find the live wire when the ignition is switched on.  
13) Remove the red wire from its earthing point on the end of the condensor pack .  
14) Fit the transistor box to the frame tube with the plastic strap (supplied), with the long wires to the right-hand front  
    side and the two short wires to the left. See Fig.3.  
15) Connect the short black-white and black-yellow wires from the transistor box to the two wires which feed down to the  
    timing cover, using the male bullet connectors (supplied).  
16) Connect the red wire from the transistor box as follows: first connector to the + positive terminal on the ignition  
    coil.  
   The second piggyback connector on to the frame earth tag on the condensor pack (no longer required) and refit  
   the red from the wiring loom.  
17) Connect the black wire from the transistor box to the - negative terminal of the ignition coil.  
18) Connect the white-blue wire (the one removed from the ballast resistor) to the white wire from the transistor box.  
19) All original wires that have been removed are now not in circuit and can be taped up and tucked out of the way.  
20) Check all connections are good and tight, if not remove and tighten with pliers.  
21) Refit tank, fuel lines and seat.  
22) Start engine and time with a stroboscope to 31 B.T.D.C.(28 DEG.with standard ignition) with the engine running  
    up to 5000 r.p.m. This is done by moving the ignition stator plate. If the timing is not obtainable before the  
    end of the adjustment, the magnetic rotor will have to be slackened off and moved a small amount until the  
    correct timing can be obtained.  
23) Refit timing cover. With this system the total running current will be approximately 1 amp and static 50mA.  
   If twin plug system is required two coils can be wired in series,each coil firing both cylinders.  
   WITH THIS SYSTEM SUPPRESSED SPARK PLUG CAPS OF 5000 OHM MUST BE FITTED AS RADIO FREQUENCY ENERGY  
   CAN CORRUPIT THE MICROPROCESSOR AND PRODUCE VERY BAD RUNNING.

**WARNING** THIS SYSTEM PRODUCES VERY HIGH VOLTAGES ALWAYS SWITCH OFF BEFORE MAKING ANY ADJUSTMENTS.

PLEASE TURN OVER
Norton Commando Models — POSITIVE GROUND